



# Illinois State University Workplace Chemical Protection Program (WCPP) for Methylene Chloride

## Scope

All laboratories, shops, studios, and work areas where methylene chloride or mixtures containing methylene chloride at 0.1% or greater concentration are handled must follow this WCPP. This program applies to all employees, students, and visitors, including persons not employed by Illinois State University, with the potential to be exposed (i.e., potentially exposed persons) to methylene chloride at an ISU facility.

## Purpose

Adherence to this program satisfies the WCPP and Exposure Control Plan requirements of 40 CFR Part 751, Methylene Chloride; Regulation Under the Toxic Substances Control Act.

Appendix A: *Operation Specific Exposure Control Plan* shall be completed by the end user to detail the specific controls that are in place for each experiment or procedure that utilizes methylene chloride.

## Description

Methylene chloride (CAS # 75-09-2) is a volatile, colorless liquid with a chloroform-like odor. Synonyms include Dichloromethane, DCM, MeCl & MeCl<sub>2</sub>, Methane dichloride, Methylene bichloride, and Methylene dichloride.

## Regulatory Information

In April 2024, the EPA finalized prohibitions and workplace protections under the Toxic Substances Control Act (TSCA) for methylene chloride that prohibits most industrial and commercial uses of methylene chloride. Thirteen conditions of use of methylene chloride are not subject to complete prohibition under this rule. This Program pertains to the following two conditions of use permitted by the EPA rule:

***Use as a Laboratory Chemical:*** refers to the industrial or commercial use of methylene chloride in a laboratory process or in specialized laboratory equipment for instrument calibration/maintenance chemical analysis, chemical synthesis, extracting and purifying other chemicals, dissolving other substances, executing

research, development, test and evaluation methods, and similar activities, such as use as a solvent, reagent, analytical standard, or other experimental use.

***Use as a bonding agent for solvent-welding:*** refers to the industrial or commercial use of methylene chloride or a solvent blend including methylene chloride to chemically bond polymer substrates including, but not limited to, acrylic or polycarbonate, creating an airtight, waterproof, and in some cases seamless joint.

For these conditions of use, the EPA has mandated that employers institute a Workplace Chemical Protection Plan (WCPP). All other uses of methylene chloride are prohibited.

## Potential Hazards

- Methylene chloride exposure can cause adverse health effects to the central nervous system (CNS), liver, and cardiovascular system including mental confusion, light-headedness, nausea, vomiting, and headache.
- Methylene Chloride is metabolized by the body to carbon monoxide and therefore reduces the blood's ability to transport oxygen.
- The International Agency for Research on Cancer classifies methylene chloride as a group 2B carcinogen (possibly carcinogenic to humans).
- Exposure may also cause eye and respiratory tract irritation.
- Skin exposure to liquid may cause irritation and skin burns after extended exposures.
- Consult the Safety Data Sheet (SDS) for methylene chloride, [ISU's KHA SDS database](#), as well as the references section for more information.

## Occupational Exposure Limits (OELs)

Occupational Exposure Limits enacted by the EPA's TSCA regulation are significantly more restrictive than OSHA OELs and must be adhered to.

- EPA Action Level: 1 ppm (4 mg/m) as an 8-hour time weighted average (TWA)
- EPA Existing Chemical Exposure Limit (ECEL): 2 ppm (8 mg/m) as an 8-hour TWA
- EPA Short-Term Exposure Limit (STEL): 16 ppm (57 mg/m<sup>3</sup>) as a 15-minute TWA
- OSHA Action Level: 12.5 ppm as an 8-hour TWA
- OSHA 8-hour Permissible Exposure Limit (PEL): 25 ppm as an 8-hour TWA
- OSHA 15-minute STEL: 125 ppm as a 15-minute TWA

## **Exposure Monitoring**

Exposure monitoring is mandatory to ensure that all potentially exposed persons are not exposed to methylene chloride above the EPA exposure limits and to ensure regulatory compliance for all persons exposed above the EPA Action Level. Before commencing any new operations involving methylene chloride at or above 0.1% concentration or altering existing operations in any manner that may present increased exposure potential, users shall notify Environmental Health and Safety (EHS) to perform an exposure assessment.

Exposure monitoring shall be completed by EHS for all new operations and when a change is made to an existing operation that may present an increased exposure. If the initial monitoring results indicate the exposure is below the EPA Action Level and the EPA STEL, subsequent monitoring shall be conducted at least once every 5 years. Under scenarios where the Action Level, ECEL, or STEL are exceeded, or the task to be monitored does not occur within the required monitoring period, subsequent monitoring shall be conducted in accordance with 40 CFR 751.109(d)(3).

Exposure monitoring shall be conducted for all potentially exposed persons or for an individual or group of individuals determined to be representative of the exposure group. EHS shall determine when representative samples are appropriate.

Potentially exposed persons will be notified of monitoring results within 15 business days after receipt of the monitoring results. EHS shall maintain recordkeeping of all exposure monitoring events for a period of at least 5 years from the monitoring event.

## **Operation Specific Exposure Control Plan(s)**

The supervisor, or a competent representative of the unit or group that conducts operations involving methylene chloride shall complete and maintain Appendix A: Operation Specific Exposure Control Plan (ECP). The ECP documents exposure control measures used by the unit or group, how the controls are implemented, and why alternative controls were not selected. The supervisor of the unit or group is ultimately responsible for development, implementation, compliance, and maintenance of the ECP(s) within their work area(s). An ECP is required for each experiment and procedure involving methylene chloride.

Whenever it is feasible to do so, personnel are required to substitute methylene chloride with a safer alternative or eliminate methylene chloride from operations entirely. If substitution or elimination are not feasible, it shall be documented why these controls are not feasible in the ECP.

Procedures for responding to any change that may reasonably be expected to introduce additional sources of exposure, or otherwise result in increased exposure, including procedures for implementing corrective actions to mitigate exposure to methylene chloride, shall be documented in the ECP. Supervisors, or a competent representative, will review and update the ECP to ensure effectiveness of the exposure controls, identify any necessary updates to the exposure controls, and confirm that all persons are properly implementing the exposure controls.

## **Work Practice Controls**

- Designate an area for working with methylene chloride, and label it as such.
- Keep containers closed as much as possible. Handle open containers only in a chemical fume hood.
- Use in the smallest practical quantities for the experiment being performed.
- Purchase smaller unit volumes of stock containers. For example, refilling of kegs for a solvent purification system can be performed in a standard height fume hood if filled from 4L bottles.
- Once work with methylene chloride is complete, wipe down the work area with soap and water solution.
- Keep away from ignition sources, strong oxidizers, and metals.
- Wash hands thoroughly after use. Do not eat, drink, or smoke in areas where methylene chloride or other chemicals are used.

## **Regulated Areas**

As defined by the EPA, a regulated area distinguishes places where airborne concentrations of methylene chloride exceed, or there is a reasonable possibility they may exceed the applicable ECEL or the EPA STEL. Regulated areas must be established within three months following receipt of monitoring data that indicates the EPA ECEL or STEL is exceeded.

A regulated area must be visibly marked from the rest of the workplace in a manner that adequately establishes and alerts potentially exposed persons to the boundaries of the area and minimizes the number of authorized persons exposed to methylene chloride within the regulated area. Demarcation of the regulated area will be accomplished by posting of signage that reads “Danger: Regulated Area. Methylene chloride, authorized personnel only. Respiratory protection and protective clothing required”. Barriers, caution tape, or any other highly visible indicator that would effectively indicate the boundaries of the area may be used in addition to the required signage.

Access to the regulated area is restricted to authorized individuals who have received appropriate training and personal protective equipment.

Respiratory protection is required by all individuals who enter the regulated area while operations involving methylene chloride are being conducted. Respiratory protection shall be issued and used in compliance with the following section.

## **Personal Protective Equipment**

### ***Skin and Eye Protective Equipment***

- Methylene chloride readily penetrates through standard nitrile, natural rubber, and polyvinyl chloride laboratory gloves.
- Wear two pairs of gloves when using methylene chloride. Disposable gloves provide minimum protection for general laboratory use and should be changed frequently or whenever contamination is suspected.
- The inner glove should be made of a laminate of polyethylene (PE)/ethylene vinyl alcohol (EVOH), e.g., Silvershield®/4H by North or a laminate of Viton®/Butyl rubber, a laminate of polyethylene vinyl alcohol/ethylene vinyl alcohol (PVA/EVA), Polyvinyl Alcohol (PVA), or other laminate materials that are resistant to methylene chloride to prevent penetration through to skin.
- Based on work activities, outer gloves made of nitrile or neoprene are also recommended to prevent cuts, tears, punctures, or rips to the inner methylene chloride-resistant gloves. [NOTE: Because methylene chloride can readily penetrate nitrile and neoprene, wearing just an outer glove of this material will not protect your skin from methylene chloride exposure.]
- Splash goggles shall be worn when a splash hazard exists; safety glasses with side shields (both that meet the requirements of ANSI/ISEA Z87.1) are required at a minimum when methylene chloride is used in a closed system.
- A fully buttoned laboratory coat should be worn when working with chemicals. A chemical resistant apron should be used if transferring or using large quantities of methylene chloride in open containers.
- Also, refer to the SDS or OSHA Glove Compatibility Chart for appropriate glove type.

### ***Respiratory Protection***

- Respiratory protection is to be used only when all other control measures are exhausted. When elimination, substitution, engineering, and administrative controls cannot feasibly reduce exposures below the EPA ECEL, respiratory protection is

mandatory. *Note: Supplied air respirators must be used for methylene chloride. Air purifying respirators are not allowed due to short service life of chemical cartridges.*

- If respiratory protection is needed, EHS will determine appropriate selection and use of respirators. All respirator use must comply with the [ISU Respiratory Protection Program](#) which includes medical evaluation, fit testing, and training.
- If assigned, users will receive training on the use, maintenance, and care of the respirator.

## Transportation and Storage

- Transport methylene chloride in secondary containment, preferably a polyethylene or other nonreactive acid/solvent bottle carrier.
- Keep the container in a cool, well-ventilated area.
- Keep the container tightly closed and sealed until ready for use.
- Store in secondary containment away from moisture, strong oxidizers, strong caustics, plastics, rubber, nitric acid, water + heat, and chemically active metals, such as aluminum and magnesium powder, sodium, potassium, and lithium.
- Do not store on the floor.
- Avoid ignition sources.

## Personal Exposure and Spill Response

Refer to the [Illinois State University Chemical Hygiene Plan](#) and website for emergency procedures including spill response and injuries.

In case of personal exposure, remove the affected person from the exposure immediately. Flush the affected area for at least 15 minutes with an emergency eyewash or shower, as appropriate. Seek medical attention.

Minor, incidental spills wholly contained by a fume hood or glovebox may be handled by adequately trained personnel. Contain and collect the spilled material with absorbents. Package for hazardous waste disposal. Use care to avoid personal exposure via inhalation or dermal contact.

Spills or any unintended release outside of a fume hood or glovebox must be reported to EHS for response and cleanup. Any volume of methylene chloride released outside of direct containment will almost certainly result in overexposure to those not equipped with respiratory protection.

## Waste Disposal

Contact EHS at 309-438-8325 or [sysenvironmental@ilstu.edu](mailto:sysenvironmental@ilstu.edu) for waste containers, labels, or any questions regarding proper waste disposal. To submit a hazardous waste pickup request, refer to the [EHS Website](#) for more information.

## Training of Personnel

Potentially exposed persons shall complete [Methylene Chloride Training](#) on Canvas prior to or upon assignment of work involving methylene chloride.

Training will be provided by the supervisor to potentially exposed persons prior to or at the time of initial assignment to a task involving potential exposure to methylene chloride. The training shall include:

- Availability of this ISU Workplace Chemical Protection Program document
- Presentation of the Operation Specific Exposure Control Plan(s) and acknowledgment of ECP by the trainee
- Requirements and accessibility of the EPA TSCA Final Rule on Methylene Chloride
- Hazard communication, labeling, and safety data sheets
- Methods and observations to detect the presence of methylene chloride
- Operations where methylene chloride may be present
- Measures individuals must take to protect themselves from hazards associated with methylene chloride. This includes:
  - The proper use of engineering controls
  - When to use PPE
  - Proper donning, doffing, adjustment, and wearing of PPE
  - PPE limitations
  - Proper care, maintenance, useful life, and disposal of PPE

## References and Additional Resources

- [US EPA - Risk Management for Methylene Chloride](#)
- [US OSHA - Substance Safety Data Sheet and Technical Guidelines for Methylene Chloride](#)
- [ASTDR -ToxFAQs for Methylene Chloride](#)
- [NIOSH Pocket Guide to Chemical Hazards - Methylene Chloride](#)
- [ACS Green Chemistry Institute - DCM Alternatives & Resources](#)
- [Sigma-Aldrich Greener Solvent Alternatives](#)

- [Green Chemistry - A convenient guide to help select replacement solvents for dichloromethane in chromatography](#)
- [ACS Tools for Innovation in Chemistry: Solvent Selection Tool](#)
- [Green Chemistry Teaching and Learning Community - Methylene Chloride \(DCM\) Replacements](#)





## Appendix A: Methylene Chloride Exposure Control Plan

In compliance with the ISU's Methylene Chloride Workplace Chemical Protection Program (WCPP), all units conducting operations involving methylene chloride, or any mixture containing methylene chloride at or above 0.1% concentration, must complete an Exposure Control Plan for each experiment or procedure.

**Principal Investigators, or a competent representative:** Complete each section of this form to detail specific efforts to comply with the requirements defined in the WCPP. Send the completed form to EHS at [sysenvironmental@ilstu.edu](mailto:sysenvironmental@ilstu.edu) and maintain a copy for your records.

### Lab Principal Investigator Name:

Click or tap here to enter text.

### Procedure: Enter name or title of procedure

Click or tap here to enter text.

### Location(s) of procedure

**Building:** Click or tap here to enter text.

**Room Number(s):** Click or tap here to enter text.

### Specify sub-location within room (hood, bench, workspace, etc.):

Click or tap here to enter text.

### Provide the maximum amount of methylene chloride that would be used in this procedure:

Click or tap here to enter text.

**Concentration:** Click or tap here to enter text.

**Provide a detailed description of the procedure. Explain why elimination or substitution of methylene chloride from this operation is not feasible, not effective, or otherwise not implemented.**

Click or tap here to enter text.

**Describe any special handling procedures being taken:**

Click or tap here to enter text.

**Describe engineering controls implemented to reduce exposures. Engineering controls protect workers by removing hazardous conditions or by placing a barrier between the worker and the hazard. Engineering controls may include ventilation devices (fume hoods, local exhaust ventilation), containment devices (glove boxes), and vapor control devices (cold trap):**

Click or tap here to enter text.

**Describe administrative or work practice controls implemented to reduce exposures. This may include work process training, posting of signage and demarcation of hazardous areas, ensuring adequate rest breaks, or limiting access to areas where methylene chloride exposure may be possible.**

Click or tap here to enter text.

**The following work practice controls must be followed:** Designate an area for working with methylene chloride, and label it as such. Keep containers closed as much as possible. Handle open containers only in a chemical fume hood. Use in the smallest practical quantities for the experiment being performed. Purchase smaller unit volumes of stock containers. For example, refilling of kegs for a solvent purification system can be performed in a standard height fume hood if filled from 4L bottles. Once work with methylene chloride is complete, wipe down the work area with soap and water solution. Keep away from ignition sources, strong oxidizers, and metals. Wash hands thoroughly after use. Do not eat, drink, or smoke in areas where methylene chloride or other chemicals are used.

**Describe personal protective equipment required for this operation. Refer to the ISU WCPP for guidance on selecting appropriate PPE:**

Click or tap here to enter text.

**Describe spill and accident response, capabilities, and procedures:**

Click or tap here to enter text.

**Describe how methylene chloride waste will be managed:**

Click or tap here to enter text.

**Describe additional operation specific training required for potentially exposed persons:**

Click or tap here to enter text.

**List any Regulated Areas in your lab space and how they are demarcated. A Regulated Area is any area where airborne concentrations exceed, or there is a reasonable possibility they may exceed the exposure limits. Enter “N/A” or “Not Applicable” if this does not apply.**

Click or tap here to enter text.

## Plan Review and Updates

**Principal Investigators, or a competent representative:** Review and update the exposure control plan as necessary, and at least every 5 years, to ensure effectiveness of the exposure controls, identify any necessary updates to the exposure controls, and confirm that all persons are properly implementing the exposure controls. Updates should reflect any significant changes in the status of the approach to compliance with the exposure control requirements. Any change that may reasonably be expected to introduce additional sources of exposure to methylene chloride or otherwise result in increased exposure to methylene chloride must be documented.

Upon instituting any changes to this form, the revised copy must be submitted to [sysenvironmental@ilstu.edu](mailto:sysenvironmental@ilstu.edu). EHS will help decide if additional exposure monitoring is necessary.

Reviewer	Date of Review	Summary of Revisions

## WCPP, Exposure Control Plan, and DCM Training Certification

I have reviewed and understand the Workplace Chemical Protection Program, my lab-specific Exposure Control Plan, and have completed the DCM PowerPoint Training. I agree to contact my supervisor if I plan to modify the ECP.

[illegible]